

DART AEROSPACE LTD		Work Order:	
Description: Cutter		Part Number:	RBSC7028-P-5
Inspection Dwg: RBSC7###-P		Rev: 6	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A Ø1.375	+0.000/-0.010					
B Ø0.927	+0.000/-0.002					Leave 0.010 to 0.015 oversized for grinding
C Ø0.807	+0.000/-0.005					
D (0.220)	+/-0.005					
E 1.187	+/-0.010					
F 8	--					Qty of teeth
G 0.578	+/-0.005					
Ø1.250	+/-0.005					
Ø1.125	+/-0.005					
Ø0.439	+/-0.010					
4x Ø0.219	+/-0.005					
4x Ø0.23	+/-0.010					
0.290	+/-0.005					
0.222	+/-0.005					
0.218	+/-0.005					
0.406	+/-0.005					
0.02 x 45°	+/-0.010 x 0.5°					
2x 60°	0.5°					
55°	0.5°					
(50°)	0.5°					
10°	0.5°					
8°	0.5°					
R0.040	+/-0.005					
R0.03	+/-0.010					
R0.02 max	+0.000/-0.010					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	19.09.09	New Issue	MG 	